



## Collet Chuck Sets - ISO



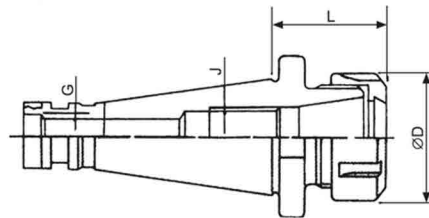
- DIN 2080 - Holder.
- DIN 6499 - Collets.
- ISO 15488.

### Set includes:

- Holder & Nut.
- Collets.
- Spanner.
- Convenient Storage / Carry Case.



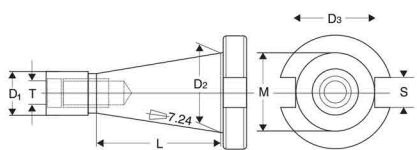
### Optional Accessories:



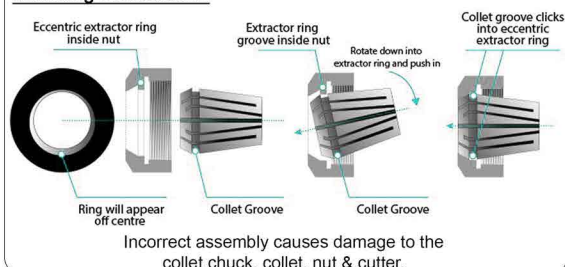
| Stock Code | Nut | Taper  | Collet      | No of Collets | Holder | L  | D  | G          |
|------------|-----|--------|-------------|---------------|--------|----|----|------------|
| V-203      | Std | 30 ISO | ER32 (470E) | 6             | V-101  | 55 | 50 | M12 x 1.75 |
| V-209      | Std | 40 ISO | ER32 (470E) | 6             | V-103  | 50 | 60 | M16 x 2    |
| V-211      | Std |        | ER40 (472E) | 15            | V-104  | 60 | 63 | M16 x 2    |
| V-212      | Std |        | ER40 (472E) | 7             | V-104  | 60 | 63 | M16 x 2    |
| V-219      | Std | 50 ISO | ER40 (472E) | 7             | V-107  | 65 | 63 | M24 x 3    |
| V-220      | Std |        | ER50 (477E) | 12            | V-108  | 80 | 78 | M24 x 3    |

| Collet      | Pieces | Sizes                                      |
|-------------|--------|--------------------------------------------|
| ER32 (470E) | 6      | 6,8,10,12,16,20mm                          |
| ER32 (470E) | 11     | 4,5,6,8,10,12,13,15,16,18,20mm             |
| ER40 (472E) | 7      | 6,8,10,12,16,20,25mm                       |
| ER40 (472E) | 15     | 4,5,6,8,10,12,13,15,16,18,20,21,22,25,26mm |
| ER50 (477E) | 12     | 12,14,16,18,20,22,24,26,28,30,32,34mm      |

| ISO/NT | D <sub>1</sub> | D <sub>2</sub> | D <sub>3</sub> | L      | M     | S     | T   |
|--------|----------------|----------------|----------------|--------|-------|-------|-----|
| 30     | 17.4           | 31.7           | 50.0           | 48.4   | 32.4  | 16.1  | M12 |
| 40     | 25.3           | 44.4           | 63.0           | 65.4   | 45.0  | 16.1  | M16 |
| 50     | 39.6           | 69.85          | 97.50          | 101.80 | 70.60 | 25.70 | M24 |



### Mounting Instructions:



### Dimensions

| Type          | Range      | D    | L    |
|---------------|------------|------|------|
| ER 8 (4004E)  | 0.5 - 5.0  | 8.5  | 13.5 |
| ER 11 (4008E) | 0.5 - 7.0  | 11.5 | 18.0 |
| ER 16 (426E)  | 0.5 - 10.0 | 17.0 | 27.5 |
| ER 20 (428E)  | 1.0 - 13.0 | 21.0 | 31.5 |
| ER 25 (430E)  | 1.0 - 16.0 | 26.0 | 34.0 |
| ER 32 (470E)  | 2.0 - 20.0 | 33.0 | 40.0 |
| ER 40 (472E)  | 3.0 - 26.0 | 41.0 | 46.0 |
| ER 50 (477E)  | 5.0 - 34.0 | 52   | 60   |

