



Collet Chuck Sets - MT



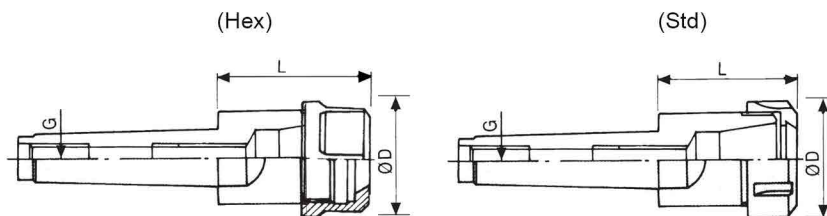
- DIN 296 - Holder.
- DIN 6499 - Collets.
- ISO 15488.

Set includes:

- Holder & Nut.
- Collets.
- Spanner.
- Convenient Storage / Carry Case.

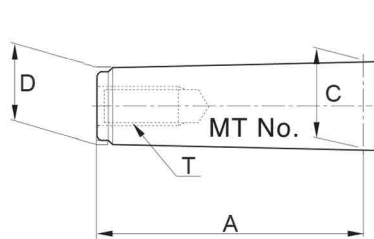


Optional Accessories:



Stock Code	Nut	Taper	Collet	No of Collets	Holder	L	D	G
V-415	Hex	MT2	ER20 (428E)	12	V-402	43	34	M10x 1.5
V-444	Std	MT3	ER25 (430E)	7	V-452	47	42	M12x1.75
V-429	Std	MT4	ER32 (470E)	6	V-407	60	50	M16x2.0

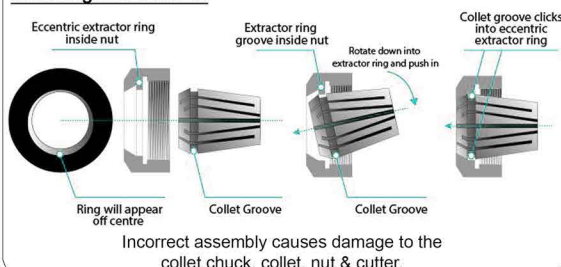
Collet	Pieces	Sizes
ER20 (428E)	12	2,3,4,5,6,7,8,9,10,11,12,13mm
ER25 (430E)	7	4,6,8,10,12,14,16mm
ER32 (470E)	6	6,8,10,12,16,20mm



MorseTaper	0	1	2	3	4	5	6	7
A	50	53.5	64	81	102.5	129.5	182	250
C	9.045	12.065	17.780	23.825	31.267	44.399	63.348	83.058
D	6.104	8.972	14.034	19.107	25.164	36.531	52.399	68.186
T	-	M6	M10	M12	M16	M20	M24	M33



Mounting Instructions:



Dimensions

Type	Range	D	L
ER 8 (4004E)	0.5 - 5.0	8.5	13.5
ER 11 (4008E)	0.5 - 7.0	11.5	18.0
ER 16 (426E)	0.5 - 10.0	17.0	27.5
ER 20 (428E)	1.0 - 13.0	21.0	31.5
ER 25 (430E)	1.0 - 16.0	26.0	34.0
ER 32 (470E)	2.0 - 20.0	33.0	40.0
ER 40 (472E)	3.0 - 26.0	41.0	46.0
ER 50 (477E)	5.0 - 34.0	52	60