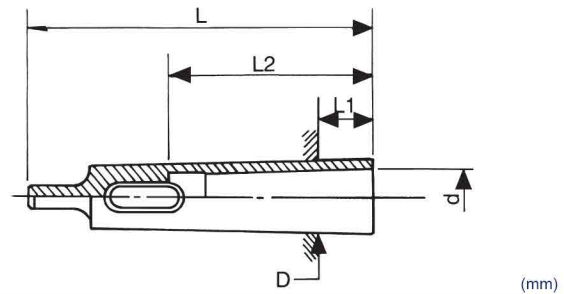


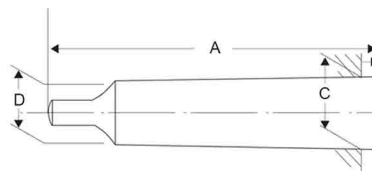


Drill Sleeves

• Hardened & ground.



Stock Code	I.D.	O.D	D	d	L	L1	L2
VQ-100-1	MT1	MT2	17.78	12.065	89	14	55
VQ-100		MT3	23.825	12.065	100	6	55
VQ-100-2		MT4	31.267	12.065	124	6.5	55
VQ-101	MT2	MT3	23.825	17.78	112	18	67
VQ-102		MT4	31.267	17.78	124	6.5	67
VQ-103		MT5	44.399	17.78	156	6.5	67
VQ-105	MT3	MT4	31.267	23.825	140	22.5	84
VQ-106		MT5	44.399	23.825	156	6.5	84
VQ-107		MT6	63.348	23.825	218	8	84
VQ-108	MT4	MT5	44.399	31.267	171	21.5	107
VQ-109		MT6	63.348	31.267	218	8	107
VQ-110	MT5	MT6	63.348	44.399	218	8	133



Morse Taper	0	1	2	3	4	5	6	7
A	59.5	65.5	80	99	124	156	218	296
C	9.045	12.065	17.780	23.825	31.267	44.399	63.348	83.058
D	6.104	8.972	14.034	19.107	25.164	36.531	52.399	68.186

