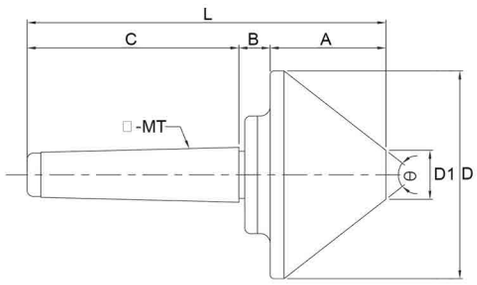
Easson-VERTEX
Machine Tool Accessories
+2711 914 1855 256 Van Dyk Road | Boksburg East | Gauteng
sales@easson.co.za easson-vertex.co.za easson-vertex.com

Pipe Centres

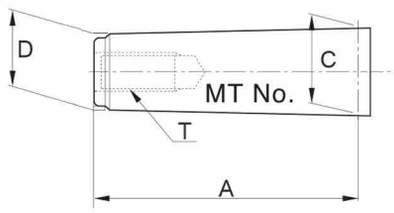
- Centre shaft is made of SUJ2 alloy steel.
- Heat treated to HRC50° for wear resistance.
- Precision ground throughout.
- Suggested tailstock pressure under 6kg/cm².





(mm)

Stock Code	Taper	D	D1	A	B	C	L	Max RPM	ø	Load at 100 RPM
VLC-422	2MT	63.5	12	48	12	69	128	3000	60°	200kg
VLC-423		78	19	56	12	69	138	2500	60°	400kg
VLC-424		106	32	58	12	69	141	2500	70°	640kg
VLC-433	3MT	78	19	52	18	86	156	3300	60°	400kg
VLC-434		106	32	59	16	86	161	3000	70°	500kg
VLC-435		128	35	71	12	89	173	1900	70°	960kg
VLC-436		156	50	81	12	89	183	1900	70°	1200kg
VLC-443	4MT	78	19	52	18	108	178	3300	60°	400kg
VLC-444		106	32	59	16	108	183	3000	70°	500kg
VLC-445		128	35	73	12	108	193	2000	70°	650kg
VLC-446		156	50	88	12	108	208	1900	70°	800kg
VLC-448		206	54	98	12	108	218	1500	75°	1300kg
VLC-4410		258	92	107	13	110	236	1000	80°	2000kg
VLC-454	5MT	106	32	58	12	143	214	2000	70°	640kg
VLC-455		128	35	73	12	136	221	2000	70°	650kg
VLC-456		156	50	88	12	136	236	1900	70°	800kg
VLC-458		206	54	98	12	136	246	1500	75°	1600kg
VLC-4510		258	92	107	13	143	364	1000	80°	2200kg
VLC-4512		306	120	110	25	143	281	1000	90°	3000kg
VLC-466	6MT	156	50	81	12	185	281	1900	70°	1200kg
VLC-468		206	54	103	13	185	298	1500	75°	2000kg
VLC-4610		258	92	107	13	185	306	1000	80°	2500kg
VLC-4612		306	120	110	25	185	323	1000	90°	3000kg



(mm)

MorseTaper	0	1	2	3	4	5	6	7
A	50	53.5	64	81	102.5	129.5	182	250
C	9.045	12.065	17.780	23.825	31.267	44.399	63.348	83.058
D	6.104	8.972	14.034	19.107	25.164	36.531	52.399	68.186
T	-	M6	M10	M12	M16	M20	M24	M33

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Product data & specifications subject to change without notice.