



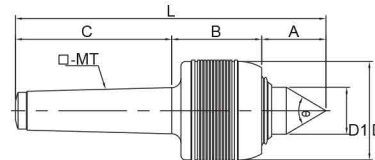
Revolving Centres - High Load



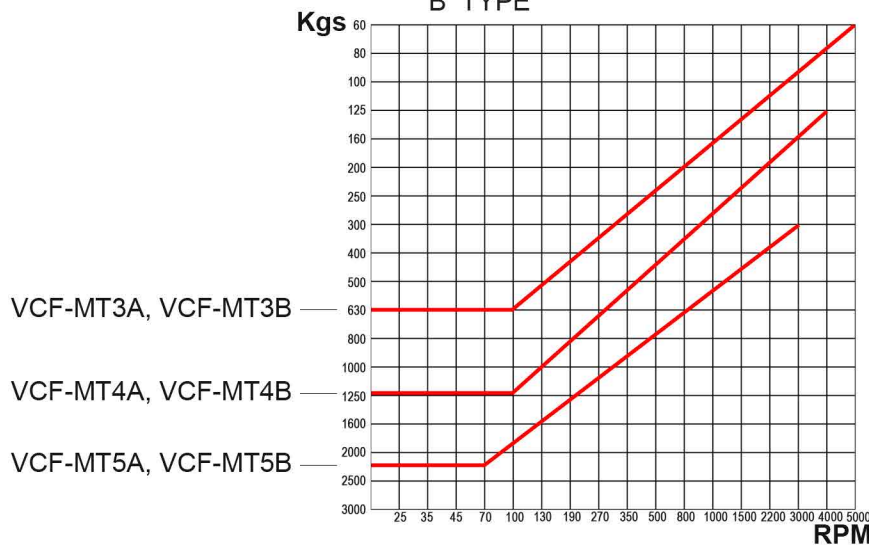
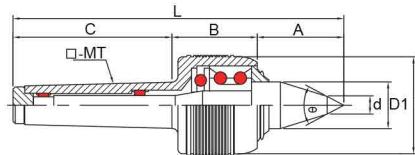
- Center shaft is made of SUJ2 alloy steel.
- Heat treated to HRC60 $\pm$ 2° for wear resistance.
- Front end consists of angular contact bearing & thrust bearing.
- Middle and rear ends consist of needle roller bearing assembly.
- Suitable for CNC lathes at high-speed & heavy-load operation.
- Water-proof.
- B Type is suitable for small diameter workpieces.
- Precision ground throughout.
- Suggested tailstock pressure under 6kg/cm².
- Wooden storage box.



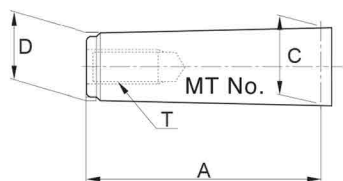
A TYPE



B TYPE



Stock Code	A	B	C	D	D1	d	L	Accuracy	Max RPM	Ø
VCF-MT3A	38	50	86	53	30	-	174	0.003	5000	60°
VCF-MT4A	45	60	108	68	32	-	213	0.003	4500	60°
VCF-MT5A	52	70	136	87	40	-	258	0.003	3000	60°
VCF-MT3B	52	50	86	53	25	10	188	0.003	5000	60°
VCF-MT4B	55	60	108	68	32	12	223	0.003	4500	60°
VCF-MT5B	67	70	136	87	40	14	273	0.003	3000	60°



MorseTaper	0	1	2	3	4	5	6	7
A	50	53.5	64	81	102.5	129.5	182	250
C	9.045	12.065	17.780	23.825	31.267	44.399	63.348	83.058
D	6.104	8.972	14.034	19.107	25.164	36.531	52.399	68.186
T	-	M6	M10	M12	M16	M20	M24	M33

