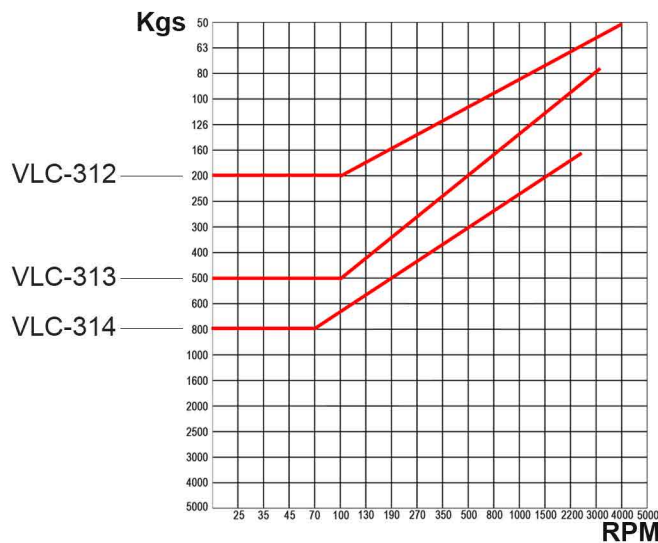
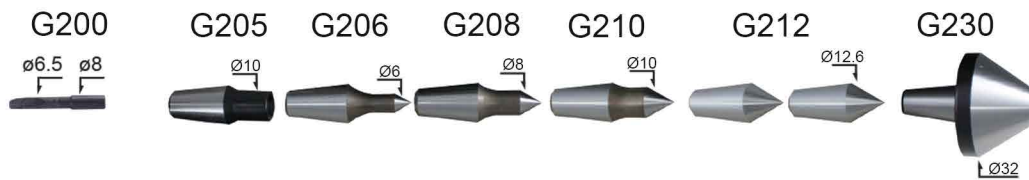
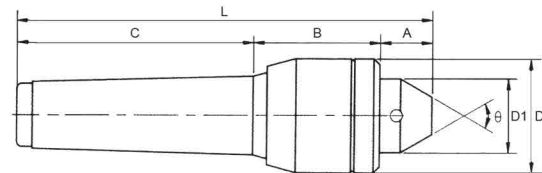




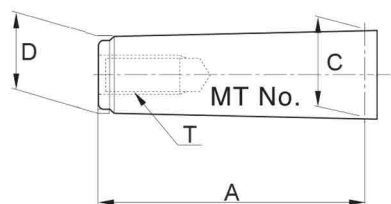
## Revolving Centres - Inter-Changeable Points



- Centre shaft is made of SCM420 alloy steel.
- Complete with 7 interchangeable points.
- High accuracy.
- High durability.
- Rust proof.
- Suitable for various applications.
- Precision ground throughout.
- Suggested tailstock pressure under 6 kg/cm<sup>2</sup>.
- Wooden storage case.



| Stock Code | Taper | A  | B  | C   | D  | D1 | L   | Accuracy | Max RPM | φ   |
|------------|-------|----|----|-----|----|----|-----|----------|---------|-----|
| VLC-312    | 2MT   | 22 | 36 | 69  | 32 | 25 | 127 | 0.008    | 4000    | 60° |
| VLC-313    | 3MT   | 23 | 44 | 86  | 41 | 30 | 153 | 0.008    | 3000    | 60° |
| VLC-314    | 4MT   | 23 | 51 | 108 | 47 | 32 | 182 | 0.008    | 2500    | 60° |



| MorseTaper | 0     | 1      | 2      | 3      | 4      | 5      | 6      | 7      |
|------------|-------|--------|--------|--------|--------|--------|--------|--------|
| A          | 50    | 53.5   | 64     | 81     | 102.5  | 129.5  | 182    | 250    |
| C          | 9.045 | 12.065 | 17.780 | 23.825 | 31.267 | 44.399 | 63.348 | 83.058 |
| D          | 6.104 | 8.972  | 14.034 | 19.107 | 25.164 | 36.531 | 52.399 | 68.186 |
| T          | -     | M6     | M10    | M12    | M16    | M20    | M24    | M33    |