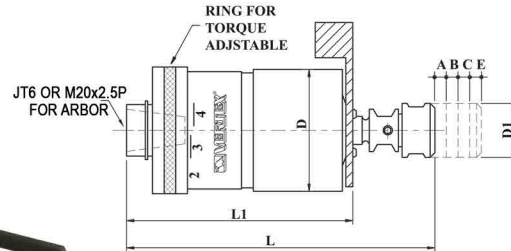




Tapping Attachments - Reversible

• Arbor not included.



- Radial Float is self centering to compensate for hole misalignment.
- Unique Double Spring Mechanism produces Automatic Feed and Cushion Drive. There are 2 springs for the feed and two springs for the reversal. Each set gives you double smoothness for ULTRA accurate tapping applications.
- Pre-set Torque Control Permits easy operation of tap brake control.
- 2 off rubber flex collets are standard accessories.

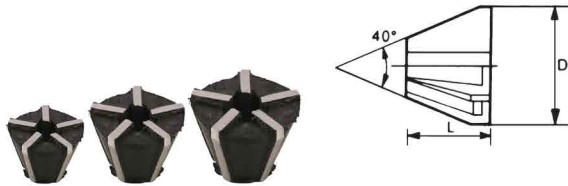
Stock Code	Tap Range	Collet	Max RPM	Comp A	Exp B	Exp C	Exp E	D	D1	L	L1
VTA7-JT6	M2-M7	FC-10/FC-11	1500	5	3.5	1.5	7	52	23	125.5	94.5
VTA12-JT6	M3-M12	FC-20/FC-21	1000	5	4.5	1.5	8.5	73.5	28	169	122
VTA20-M20	M8-M20	FC-30/FC-31	600	5.5	5	2	9	91	38	190	128

(mm)



Rubber Flex Collets

(for VTA Tapping Attachment)



Stock Code	Capacity	D	L
FC-10	2.5 - 4.5	16	11
FC-11	4.5 - 6.5	16	11
FC-20	4.0 - 7.0	21.5	13
FC-21	7.0 - 10.0	21.5	13
FC-30	5.36 - 9.0	26.5	15
FC-31	10.38 - 14.0	26.5	15

(mm)

Arbors for VTA7 & VTA12 (JT6)



Stock Code	Taper
VJ-123	R8
VJ-129	1MT
VJ-130	2MT
VJ-131	3MT
VJ-132	4MT
VJ-133	5MT

Arbors for VTA20 (M20)



Stock Code	Taper
MT3-M20	3MT
MT4-M20	4MT