



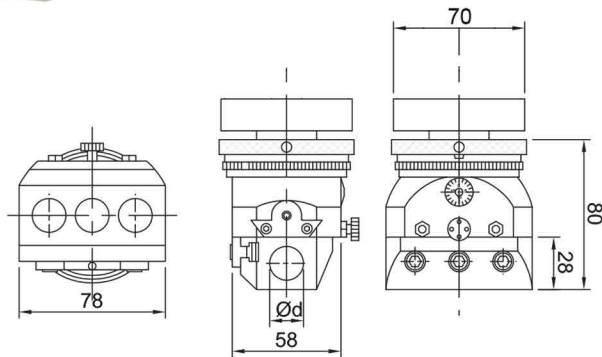
Universal Boring And Facing Head

Requires spindle arbor to suit machine.
(See interchangeable arbors on page V029)

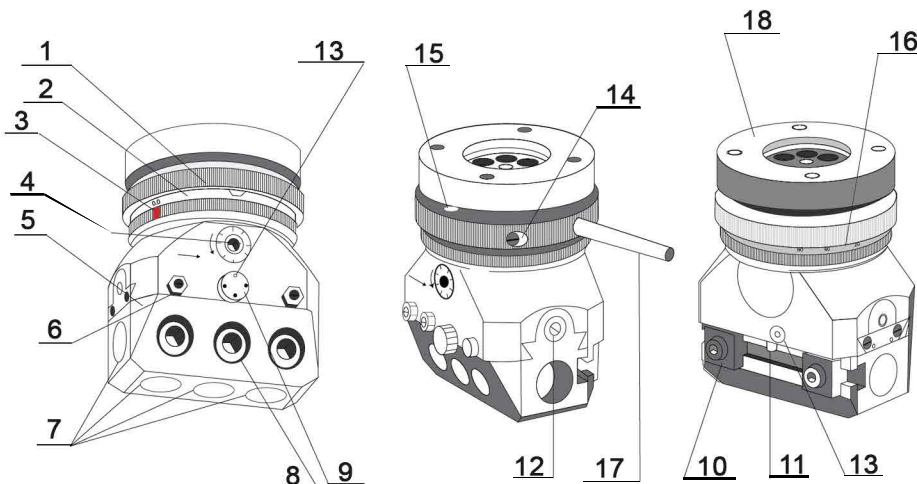
- Dovetail guideways (Hardened & ground).
- Rapid adjustment.
- Automatic feed with trip (0.02, 0.04 & 0.06mm/rev).
- Built-in clutch.
- All parts are hardened.
- Includes:
 - 7 boring bars (10mm & 18mm).
 - 2 reducing sleeves (18-12 & 18-10).
 - Spanner & allen keys.
 - Convenient storage/carry case.
 - Instruction manual.



Head
VBHU



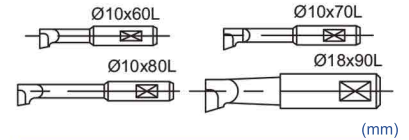
Stock Code	Capacity (Diameter)	d	Hole Distance	Cross Hole Dia	Offset
VBHU	5-250	18	23	18	15



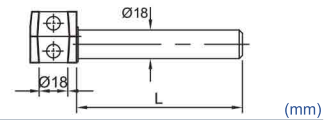
1. Brake ring.
2. Engagement ring.
3. Control ring.
4. Graduated dial.
5. Tool slide.
6. Adjusting screw.
7. Holes for boring bars.
8. Clamping screw.
9. Tool slide lock.
10. Stops.
11. Trip dog.
12. Quick traverse for tool slide.
13. Lubrication nipple.
14. Clutch setting screw.
15. Clutch.
16. Automatic transverse feed dial.
17. Holding rod.
18. Flange



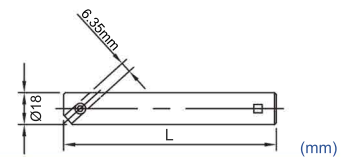
Standard Accessories:



Boring Bars	
Metric	Ø x L
BP-12	10 x 60
BP-11	10 x 70
BP-10	10 x 80
BP-9	18 x 90



Boring Bar	
Metric	Ø x L
BP-21	18 x 104



Boring Bars	
Metric	Ø x L
BP-1	18 x 90
BP-2	18 x 120



Reducing Sleeves	
Metric	D
BP-7	10
BP-8	12

Optional Accessories:

Boring Bars Interchangeable Arbor



Pg V114 - V115



Pg V029